VITROBRAZE®
VZ2106

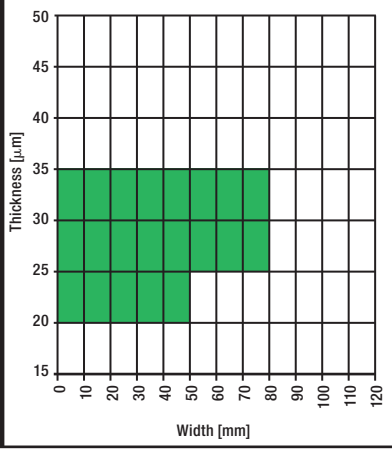
Nominal composition (wt.%)

Ni	Fe	Cr	Mo	Cu	Si	B	C
Balance (43.6)	35	11.0	1.5	1.0	6.4	1.5	≤0.1

Physical properties

Property	Unit	Value
Density (amorphous)	g/cm³ (lb/in³)	7.51 (0.271)
Solidus temperature	°C (°F)	1044 (1910)
Liquidus temperature	°C (°F)	1154 (2110)
Recommended brazing temperature	°C (°F)	1170 – 1220 (2140 – 2230)

Available foil geometry



Technological properties

Brazing conditions The brazing process has to be carried out in a vacuum or protective atmosphere like argon or pure dry hydrogen.

Corrosion resistance Excellent

Field of application Joining of steel and stainless steel. Low cost brazing alloy for mass production of heat exchangers including EGR coolers.

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ADVANCED MAGNETIC SOLUTIONS